Poli Printables

Digital Media for Textile Transfers

Designed for Solvent/Eco-Solvent & Latex Inks





Ultimate Print Turbo UPT-4036

An opaque white polyurethane transfer film that offers high resolution prints with a matte finish. Printable using solvent/eco-solvent & latex printers and suitable for light and dark textiles. This material has a pleasant soft touch, weeds easily, and has excellent wash resistance. Compatible with most fabrics.

Sizing Available

Width (in.): 20" | Lengths (ft): 15', 30', 60', 90', and 150' Width (in.): 30" | Lengths (ft): 15', 30', 60', 90', and 150'

Width (in.): 60" | Lengths (ft): 90' only

Acceptable Fabrics

Cotton, Uncoated Polyester, Poly/Cotton, Polyester/Acrylic, and similar fabrics, as well as Nylon (see special instructions for Nylon)

Thickness

4 mils/100 microns

For Cotton, Uncoated Polyester, & Cotton/Polyester Blends (see nylon below)



45° Blade Recommended



Print and cut this material "right reading"



Weed the excess material, place KTM-500 on top of your weeded design to transfer to the garment.



270°F



Medium, even pressure



5 seconds



Peel warm



Wash inside-out, gentle cycle, cold water, tumble dry normal.

For Uncoated Nylon



45° Blade Recommended



Print and cut this material "right reading"



Weed the excess material, place KTM-500 on top of your weeded design to transfer to the garment.



300°F



Low, even



Pre-press Nylon for 5 seconds then apply design to Nylon for 5 Seconds



Peel warm, cover with siliconized sheet and re-press for 10 seconds



Wash inside-out, gentle cycle, cold water, tumble dry normal.

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Test on dazzle cloth and other moisture-wicking polyesters. Moisture-wicking materials have better adhesion when washed and dried using no fabric softener or blotted with rubbing alcohol before pressing. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics. All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability, whatsoever, in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

BASIC INSTRUCTIONS FOR PRINTING PROFILE SETUP

The following settings are to be used when no profile is available. Most self-adhesive gloss vinyl profiles work well with our printable media after a slight lowering of the ink limits. To avoid over-saturation, it is important to remember to slow the printing process by using high resolution and high pass count settings to allow the ink to absorb without beading or bleeding.

When cutting printable media, it is important to use a new or sharp blade and slow the speed of the contour to 10cm/sec or less. Always perform test cuts to ensure proper depth before sending the final job.

Mimaki JV3 (SS2 Inks)

Profile: Use 'Gloss Vinyl' Profile

Resolution: 720 x 1440 or 1440 x 1440

Pass Count: 16 or 32 Direction: Uni-directional Heat: Pre - 35°C (95°F) Print - 30°C (86°F)

Vacuum: High

GCR Option: Medium Total Ink Limit: 220% Black Ink Start: 0% Black Ink Limit: 85%

Multi Ink Limits: M+Y=82%

C+Y=80% C+M=80% C+Y+M=78%

Hp360 (Latex Inks)

12 Pass/165°F/90% Saturation

Other Latex Printers:

Generic Gloss Vinyl Profile Do not go over 212°F Direction: Uni-directional

Roland VersaCamm (Eco Max)

Profile: Use 'Gloss Vinyl' Profile or TTRH with Color Management set to

Max Impact
Print Quality: High Quality
Resolution: 1440 x 720 dpi
Mode: CMYK(v) W+PASS

Halftone: Dither

Interpolation: Nearest Neighbor

Direction: Uni-directional

Pass Count: 18 Scan Speed: 750

Heat: Print - 95°F, Dryer - OFF

Vacuum: Strong GCR Option: Medium Total Ink Limit: 190% Black Ink Start: 0% Black Ink Limit: 75%

Multi Ink Limits: M+Y=85%

C+Y=78% C+M=93% C+Y+M=85%

Another option for HP360 users would be:

- 1. Load substrate and select (none of these. I will create or search for it later) option.
- 2. Once loaded, follow instructions on screen to create a new printer profile that more accurately matches the customer's printing requirements.

*All parameters for each profile are editable and should be modified to the customer's specifications. These are basic guidelines we use with our specific printer. There are also downloadable profiles on the HP website.

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